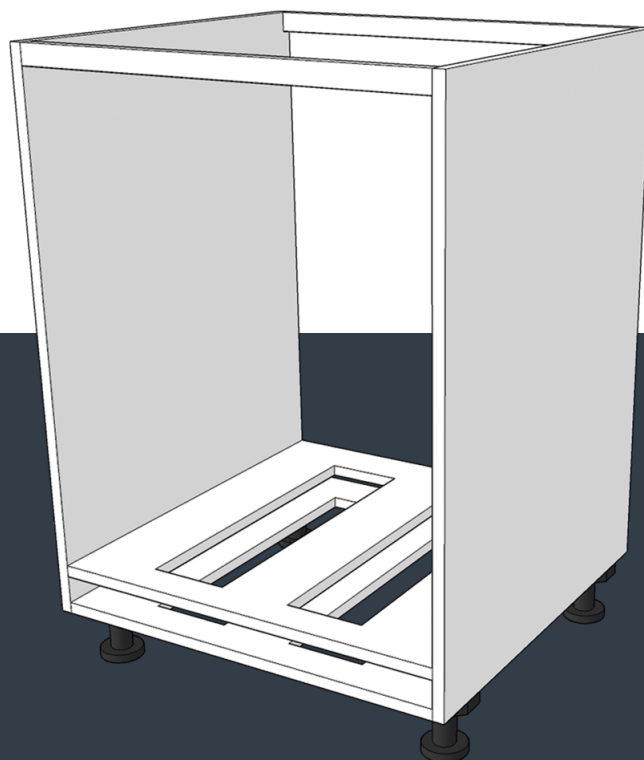


How to Assemble an Under Bench Oven Unit



Feeling lost?

Watch the How-To
video here:



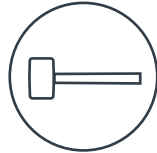
Tools Required:



Glue Bottle



Cordless Drill

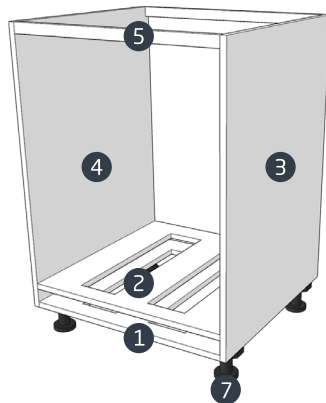


Mallet

Step 1:

Collect all of the required parts for your goFlatpacks product. You will need:

1. Bottom Panel
2. Sub-Bottom Panel
3. Right Side Panel
4. Left Side Panel
5. Front & Back Top Rails
6. Wood Screws
7. Adjustable Feet (if included)



Step 2:

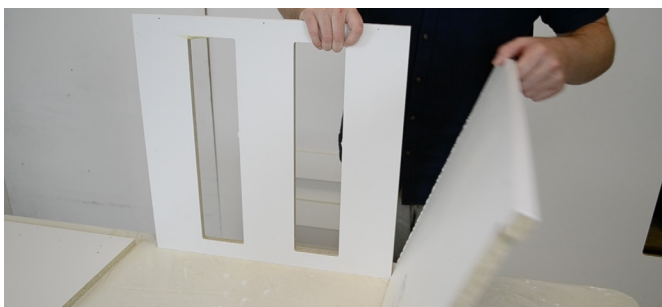
The first parts you will be working with are the **Bottom Panel** and the **Left Side Panel**.



Step 3:

Glue along the bottom edge of the **Left Side Panel** and lift your **Left Side** and **Bottom Panel** up to create an L Shape.

Square off your panels and ensure the edges are flush before affixing in place with Wood Screws.



Step 4:

Repeat the process of gluing and screwing with the **Right Side Panel**.



Step 5:

Next, take your **Front Top Rail**, align with the screw holes on the top of your **Side Panels** and affix with Wood Screws.

Remember to drill pilot holes in your rails to avoid splitting the wood.



Step 6:

Glue along the edges of the **Back Top Rail**, ensure it is sitting flush with the edges of the cabinet carcass and then screw into place.



Step 7:

To set the height of the **Sub Bottom Panel** which your oven will sit on, grab your front fascia fixing.

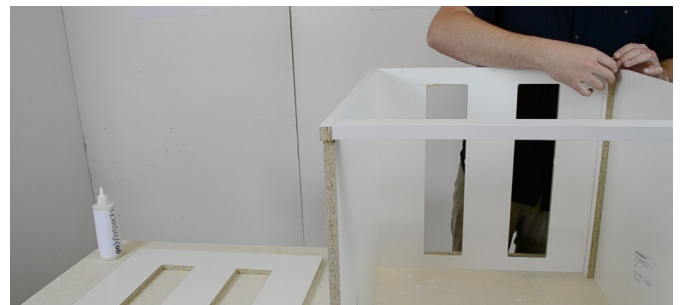
This is the thin piece of wood that is the internal length between the **Left** and **Right Side Panels** of your cabinet.



Step 8:

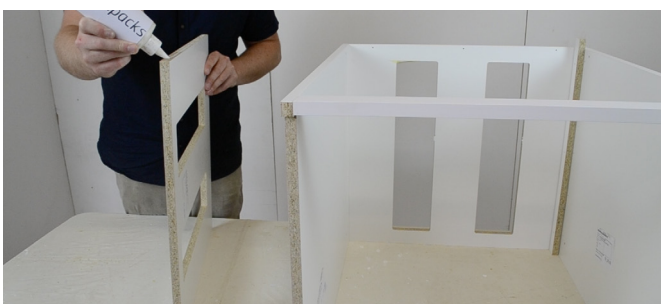
Place the fascia fixing on the bottom, flush up against the **Side Panel**.

The bare edge of the fascia fixing will face towards the top of the cabinet.



Step 9:

Glue along the bare edges of the **Sub Bottom Panel** and place on the inside of the inside carcass.



Step 10:

Using your hands, manoeuvre the panel so that it is sitting tight with the fascia fixing, but the fixing can still be inserted and removed.



Step 11:

Move the fascia fixing along towards the opposite **Side Panel**, checking to see if the spacing is even. Again, the spacing should be close but not overly tight.



Step 12:

Using the **Wood Screws**, affix the **Sub Bottom Panel** to the **Side Panels**.



Step 13:

The **Sub Bottom Panel** is held in place by more screws than your **Bottom Panel**.

This is to provide extra support for the weight of your oven.



Step 14:

Your front fascia fixing will now slot into place in between the **Sub Bottom Panel** and the **Bottom Panel**, ready for your exterior panel to be attached to it.



Step 15:

Congratulations! You have assembled your goFlatpacks Under Bench Oven Unit.

